

Date: Wednesday, 1/11/2006 4:20:46 PM
 User: Kim Johnston

Process Sheet

SPLIT-2

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CABIN DOOR ROLLER KIT
Job Number : 25441	
Estimate Number : 10276	
P.O. Number : N/A	Part Number : D412698011
This Issue : 1/11/2006 S.O. No. : N/A	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : MACHINED PARTS	Drawing Revision : N/A
Previous Run : 24266	Material : N/A
Written By : <u>HA SEE COMMENT BELOW</u>	Due Date : 2/18/2006 Qty: 4 Um: Each
Checked & Approved By : <u>SEE COMMENT BELOW</u>	
Comment : Est Rev:C 04.02.26 Change Qty of D3121-141 & remove D3121-145 from Step 1,3 KJ/DS	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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**Comment:** DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-698-011 CHG003

DH 06/02/09

2.0	25441A	BRACKET ASSEMBLY
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**Comment:** Sub-Component BRACKET ASSEMBLY

3.0	25441B	BRACKET ASSEMBLY
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**Comment:** Sub-Component BRACKET ASSEMBLY

4.0	25441C	BRACKET ASSEMBLY
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**Comment:** Sub-Component BRACKET ASSEMBLY

5.0	25441D	BRACKET ASSEMBLY
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**Comment:** Sub-Component BRACKET ASSEMBLY

6.0	25441E	BRACKET
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**Comment:** Sub-Component BRACKET

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN DOOR ROLLER KIT

Job Number: 25441

Part Number: D412698011

Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

25441F

COVER



Comment: Sub-Component COVER

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Pick Packing Kit

9.0

D3121141

Bracket Assembly



Comment: Qty.: 3.0000 Each(s)/Unit Total : 12.0000 Each(s) (9)

Pick: Packing Kit

Qty Part Number

Description

Batch

3 D3121-141

Bracket Assembly

B25441A

10.0

D3121143

Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3121-143

Bracket Assembly

B25441AB

11.0

D3137043

Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) (3)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3137-043

Bracket Assembly

B25441C

12.0

D3183043

Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) (3)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 D3183-043

Bracket Assembly

B25441D

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN DOOR ROLLER KIT

Job Number: 25441

Part Number: D412698011

Job Number:



Seq. #:

Machine Or Operation:

Description:

13.0

D31991

Bracket



Comment: Qty.: 9.0000 Each(s)/Unit Total: 36.0000 Each(s) (27)

Pick: Packing Kit

Qty Part Number Description

9 D3199-1

Bracket

Batch

B25460

14.0

D32021

Cover



Comment: Qty.: 1.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

1 D3202-1

Cover

Batch

B23731

C206102110 (3)

15.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

16.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-698-011

Location: _____

150 B 6/2/10 (3)

17.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

206102110 (3)

Job Completion



U 06.02.10

SUE ADD PICK QTY